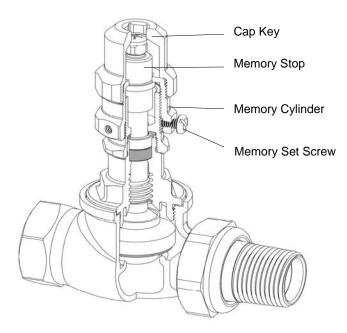
## DAHL 13000-M SERIES BRASS BALANCING VALVES WITH MEMORY – POSITIVE SHUT OFF



#13013-M 3/4F x 3/4M Union

Application: Forced water heating and cooling systems

Working Pressure/Temperature: 250psi/250°F

## FLOW SETTING CHARTS

BALANCING OF FLOW	Turns of Spindle from Closed Position		
	1/2" & 3/4"	1" & 1-1/4"	
1/4 of Full Flow	1/2	1/2	
1/2 of Full Flow	1	3	
3/4 of Full Flow	2	4	
Full Flow	3	5	

## FLOW THROUGH VALVE AT DIFFERENT SETTINGS

No. of Turns of Spindle from Closed Position	C <sub>v</sub> = Flow in USGPM with 1 psi Pressure Difference Across Valve				
	1/2"	3/4"	1"	1-1/4"	
1/2	1.1	2.0	2.1	4.7	
1	1.6	2.6	2.8	5.5	
2	2.0	3.8	3.2	7.0	
3	-	-	4.3	9.5	
4	-	-	7.6	13.0	
Fully Opened	2.9	5.3	12.0	18.0	

## **OPERATING PROCEDURE:**

- 1. Unscrew Cap Key, invert and place over spindle.
- 2. Spindle down to closed position.
- 3. Loosen Memory Set Screw on Memory Cylinder.
- 4. Remove Memory Cylinder.
- 5. Turn spindle open to the desired flow as per **FLOW SETTING CHARTS**.
- 6. Screw Memory Cylinder down gently until it stops.
- 7. Tighten Memory Set Screw using any of the three holes for easiest access and replace Cap Key.
- 8. Valve may be closed at any time for repairs, etc., and will re-open to previous setting of flow.



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